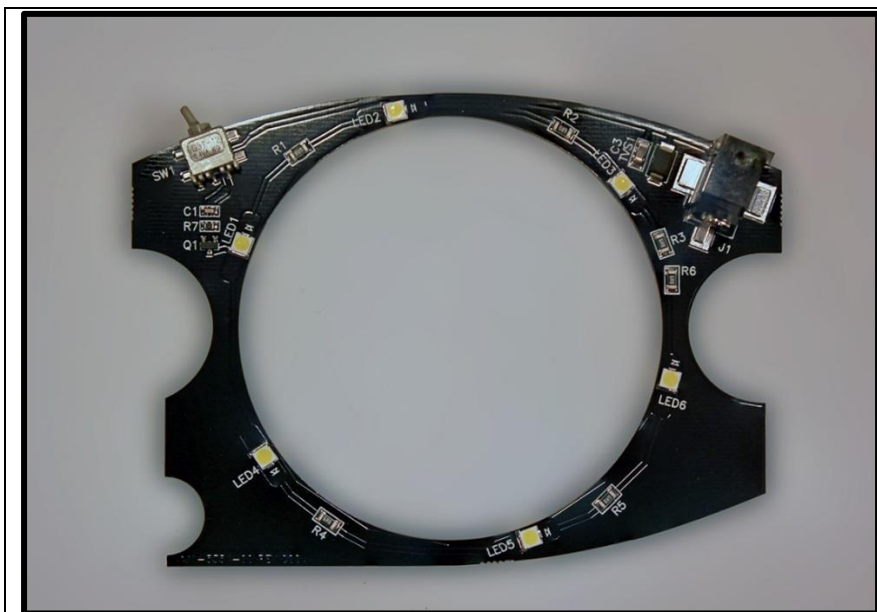




## Plunge Base Light Ring

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### What's in the Box

- Light Ring Circuit Board
- 12 Volt AC/DC Adapter
- 10' Power Cord Extension
- Four pairs of Hook & Loop Dots
- Alcohol Wipe
- Wire Ties
- Installation Instructions

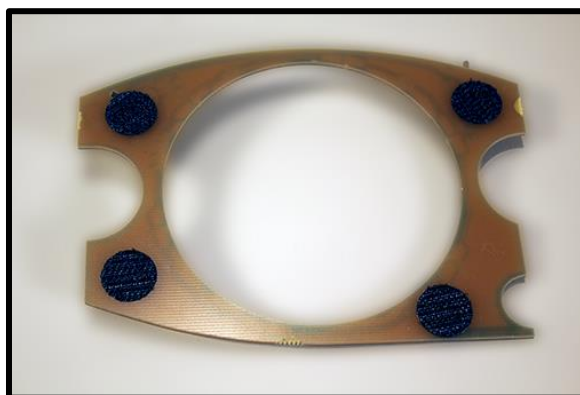
### **Watch our instructional video at:**

<https://vimeo.com/391048910>  
 or at the bottom of our page:  
[microfence.com/resources/videos](http://microfence.com/resources/videos)

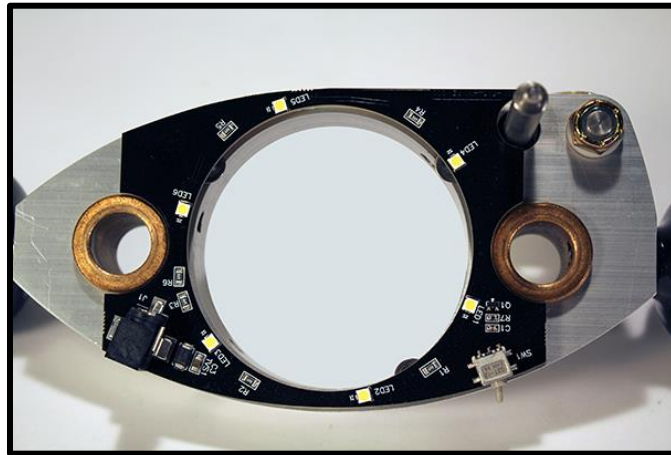
Our Light Ring printed circuit board renders absolutely amazing light levels in the working area of our Plunge Bases. This six LED, 12V assembly comes with an AC/DC adapter, ten foot cable, four pairs of self-adhering hook and loop ½" discs for attachment, alcohol wipe and wire ties (everything you'll need to install it). Once installed, you'll be able to work with the clear advantages of the brightest, most evenly distributed lighting in the business. This Light Ring can be retro-fitted to any Micro Fence Plunge Base ever made.

### INSTALLATION INSTRUCTIONS:

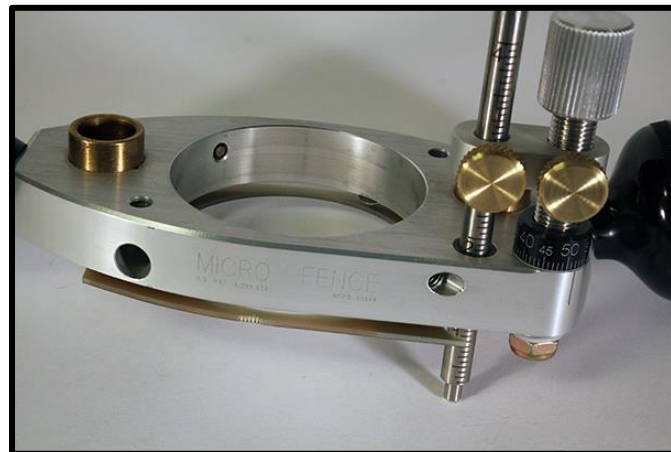
Use the included alcohol wipe to clean the underside of the Micro Plunge's motor carriage in the spots where you'd like to place the hook and loop attachment discs. Remove the adhesive backing cover paper and press either the hook or loop disc firmly onto the back side of the printed circuit board. Once attached, place the mating disc on top of its partner with the adhesive backing facing up. Carefully align the positioning of the ring, clean the points of attachment with the alcohol wipe and once again press firmly into place on the underside of the motor carriage.



These pictures show the Light Ring correctly installed. Simply connect the DC extension cable to the AC/DC wall plug adapter and you'll be ready to fire up the ring. Use the wire ties we've included to secure the extension cable to the router's power cord and you're good to go.



Take care to position the circuit board to provide clearance for the Stop Rod to operate.



The Light Ring will sit approximately 1/8" below the bottom of the motor carriage when secured by the four sets of hook and loop discs.